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013635

DSI 9189-011
Job Sheet 204635



Part No: DSI 9189-011 Job Qty: 1 pcs
Part Name: Aft and Side Door Latch Mod

Part Weight: 0 lbs Status: New Priority: Medium
Job Created: 12/16/19 Job Tracking No:
Due Date: 1/2/20 Created By: Marie Lajeunesse
Type: SOLD Description:
Note: DSI 9189 REV.A 00.05.30 New Issue EC IPP RevB 17.06.01 DSI9760-011 DP Verify DD IPP REV:C 17.11.20
REMOVE DSI9760-011 DD VERF:JFS
Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Packaging 1 - Pick Kit	1 pcs	1/2/20		0.00	0.00	Packaging 1 - 1		
							Packaging 1 - 2		
							Packaging 1 - 3		
							Packaging 1 - 4		
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		
							Packaging 1 - 23		
							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		
							Packaging 1 - 30		

DAS
74
9-88

DEC 23 2019



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Container No: S243264

Part: DSI 9189-011
Job No: 204635
Serial No/Batch: S243264
Revision: A
Inspector:
Exp Date:
Instructions: Various STC's Date: 12/23/19

					Packaging 1 - 31	
					Packaging 1 - 32	
					Packaging 1 - 33	
					Packaging 1 - 34	
					Packaging 1 - 35	
					Packaging 1 - 36	
120	QC 4	1 pcs	1/2/20	0.00 0.00	QC 4 - 28	
					QC 4 - 58	
					QC 4 - 69	
					QC 4 - 9	
					QC 4 - 46	
					QC 4 - 68	
					QC 4 - 72	
					QC 4 - 74	
					QC 4 - 75	
					QC 4 - 78	
					DAS 78 9-89 DEC 23 2019	
130	Packaging 3-1 - Stock - B4B	1 pcs	1/2/20	0.00 0.00	Packaging 3 - 1 - B4B	
					Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B	
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	
135	DC - 1 - B4B	1 pcs	1/2/20	0.00 0.00	DC - 1 - B4B	
					DC - 2 - B4B	
140	QC 21 - FG	1 pcs	1/2/20	0.00 0.00	QC 21 - FG - 21	
					QC 21 - FG - 70	
					QC 21 - SA - 53	
					DAS 21 9-89 DEC 23 2019	
Part Op 110 - (Pick Kit)						
Descriptions: 120 - (QC4- 100% Inspect kits for completeness)						

- 130 - (Identify as per dwg & Stock Location:_____)
- 135 - (Document Control) Photocopy bluefile & type labels per PPP DSI 9189-011 CHG001
- 140 - (QC21- Final Inspection - Work Order Release)

Job BOM				
Part / Item	Component Name	Quantity	Operation	Container
D2463-0025	Neoprene Seal -2.5" long	2 pcs (2 ea)	110-Packaging 1 - Pick Kit	5243235
D2585	Latch Clamp	2 pcs (2 ea)	110-Packaging 1 - Pick Kit	5238294
D2586	Door Latch	2 pcs (2 ea)	110-Packaging 1 - Pick Kit	5233570
D2589	Keys, Key Chain	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	522949
D2621	Latch Plate	2 pcs (2 ea)	110-Packaging 1 - Pick Kit	5249119
D2980	Latch Plate	2 pcs (2 ea)	110-Packaging 1 - Pick Kit	5002574
MS21042L3	Nut	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	527852
MS27039-1-18	Screw	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	5254326-1
NAS1149D0363J	Washer	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	5232646

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	D2463-0025	2	0	0
	D2585	2	50	0
	D2586	2	50	0
	D2589	1	125	0
	D2621	2	45	0
	D2980	2	0	0
	MS21042L3	2	1,031	0
	MS27039-1-18	2	1,064	0
	NAS1149D0363J	2	1,494	0

Part Specifications				
Specifications could not be found.				

Entered: _____

Date: _____

WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only



Job: _____ Part No. _____		DISPOSITION ☐ Rework ☐ Scrap ☐ Use-as-is		DEPARTMENT/PROCESS Skid-tube Machining Large Fab ☐☐☐ ☐☐☐ ☐☐☐ Cross tube Small Fab Finishing ☐☐☐ ☐☐☐ ☐☐☐ Eng. (Non-AW) Prod. Eng. Coord. Rec/Store/Packaging ☐☐☐ ☐☐☐ ☐☐☐ Engineering Water Jet Supplier Quality ☐☐☐ ☐☐☐ ☐☐☐	
Date :	Sequence #:	QTY Affected :		MRB (QS1042)	
Description Work Order Deviation		Disposition			
Root Cause Operator Manufacturing Process Equip/Tooling Handling/Preservation Material Product Improvement Process Improvement Human Factors		FAULT CATEGORY Pressure/Forced Bending Crushing Cracks Crimp/Kink/Ripple/Wave/Twist Marks/Chatter Mislabeled Other/Details: Contamination Misaligned/off center BOM/Route Broken/Damage/Defect Incomplete/Unclear Instructions Drill Holes Fit/Function Power Loss/Surge Folio/Program Grain Direction Weld Wrong Stock Pulled Out of Sequence Off-set/Set-up Positioned Wrong Outside Tolerance Drawing Finish Part Lost/Missing Misread			